

## 600V, 7A, Trench FS II Fast IGBT

### General Description:

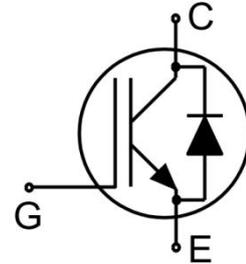
Using QIAOXIN's proprietary trench design and advanced FS (Field Stop) second generation technology, the 600V Trench FSII IGBT offers superior conduction and switching performances, and easy parallel operation;

### Features

- Trench FSII Technology Offering
- Very low  $V_{CE(sat)}$
- High speed switching
- Positive temperature coefficient in  $V_{CE(sat)}$
- Very tight parameter distribution
- High ruggedness, temperature stable behavior

### Application

- Air Condition
- Inverters
- Motor drives



Schematic diagram

## Package Marking and Ordering Information

Device	Device Package	Device Marking
VCRR07TD60BK	TO-252	

## Absolute Maximum Ratings ( $T_C=25^\circ\text{C}$ unless otherwise noted)

Symbol	Parameter	Value	Units
$V_{CES}$	Collector-Emitter Voltage	600	V
$V_{GES}$	Gate- Emitter Voltage	$\pm 30$	V
$I_C$	Collector Current	14	A
	Collector Current @ $T_C = 100^\circ\text{C}$	7	A
$I_{Cpuls}$	Pulsed Collector Current, $t_p$ limited by $T_{jmax}$	21	A
-	turn off safe operating area, $V_{CE}=600\text{V}$ , $T_J=150^\circ\text{C}$	21	A
$I_F$	Diode Continuous Forward Current @ $T_C = 100^\circ\text{C}$	7	A
$I_{FM}$	Diode Maximum Forward Current	21	A
$P_D$	Power Dissipation @ $T_C = 25^\circ\text{C}$	87	W
	Power Dissipation @ $T_C = 100^\circ\text{C}$	43.5	W
$T_J, T_{stg}$	Operating Junction and Storage Temperature Range	-55 to +175	$^\circ\text{C}$
$T_L$	Maximum Temperature for Soldering	260	$^\circ\text{C}$
$t_{sc}$	Short circuit withstand time $V_{GE}=15\text{V}$ , $V_{CC}\leq 400\text{V}$ , Allowed number of short circuits < 1000 Time between short circuits: $\geq 1.0\text{s}$ , $T_J\leq 150^\circ\text{C}$	5	us

### Thermal Characteristic

Symbol	Parameter	Value	Units
$R_{\theta JC}$	Thermal Resistance, Junction to case for IGBT	1.71	$^{\circ}\text{C/W}$
$R_{\theta JC}$	Thermal Resistance, Junction to case for Diode	2.50	$^{\circ}\text{C/W}$
$R_{\theta JA}$	Thermal Resistance, Junction to Ambient	62	$^{\circ}\text{C/W}$

### Electrical Characteristics ( $T_c=25^{\circ}\text{C}$ unless otherwise noted)

Symbol	Parameter	Conditions	Value			Units
			Min.	Typ.	Max.	
<b>Static Characteristics</b>						
$V_{(BR)CES}$	Collector-Emitter Breakdown Voltage	$V_{GE}=0V, I_{CE}=1mA$	600	--	--	V
$I_{CES}$	Collector-Emitter Leakage Current	$V_{GE}=0V, V_{CE}=600V$	--	--	4	$\mu\text{A}$
$I_{GES(F)}$	Gate to Emitter Forward Leakage	$V_{GE}=+30V, V_{CE}=0V$	--	--	100	nA
$I_{GES(R)}$	Gate to Emitter Reverse Leakage	$V_{GE}=-30V, V_{CE}=0V$	--	--	100	nA
$V_{CE(sat)}$	Collector-Emitter Saturation Voltage	$I_C=5A, T_J=25^{\circ}\text{C}$	--	1.7	1.9	V
		$V_{GE}=15V, T_J=175^{\circ}\text{C}$	--	1.9	--	V
$V_{GE(th)}$	Gate Threshold Voltage	$I_C=1mA, V_{CE}=V_{GE}$	4.0	5.0	6.0	V
<b>Dynamic Characteristics</b>						
$C_{ies}$	Input Capacitance	$V_{CE}=25V, V_{GE}=0V, f=1\text{MHz}$	--	675	--	pF
$C_{oes}$	Output Capacitance		--	22	--	
$C_{res}$	Reverse Transfer Capacitance		--	13	--	
$Q_g$	Total Gate Charge	$V_{CC}=480V, I_C=7A, V_{GE}=15V$	--	28	--	nC
$Q_{ge}$	Gate to Emitter Charge		--	8	--	
$Q_{gc}$	Gate to Collector Charge		--	13	--	
$I_{C(SC)}$	Short circuit collector current Max.1000 short circuits Time between short circuits: $\geq 1.0s$	$V_{GE}=15V, V_{CC}\leq 400V, t_{sc}\leq 5\mu s, T_J\leq 150^{\circ}\text{C}$	--	34	--	A
<b>Switching Characteristics</b>						
$t_{d(ON)}$	Turn-on Delay Time	$V_{CC}=400V, I_C=7A, V_{GE}=0/15V, R_g=5\Omega$ Inductive Load	--	20	--	ns
$t_r$	Rise Time		--	15	--	
$t_{d(OFF)}$	Turn-Off Delay Time		--	73	--	
$t_f$	Fall Time		--	18	--	
$E_{on}$	Turn-On Switching Loss		--	0.21	--	mJ
$E_{off}$	Turn-Off Switching Loss		--	0.10	--	
$E_{ts}$	Total Switching Loss		--	0.31	--	

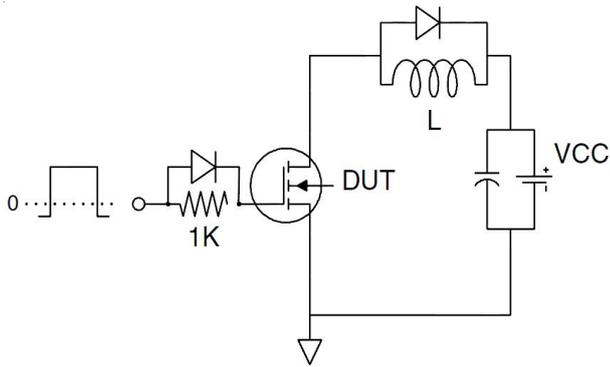
### Electrical Characteristics of the Diode ( $T_c=25^{\circ}\text{C}$ unless otherwise specified)

Symbol	Parameter	Conditions	Rating			Units
			Min.	Typ.	Max.	
$V_{FM}$	Diode Forward Voltage	$I_F=7A$	--	1.5	1.9	V
$T_{rr}$	Reverse Recovery Time	$I_F=7A, di/dt=200A/\mu s$	--	230	--	ns
$I_{RRM}$	Diode Peak Reverse Recovery Current		--	3.5	--	A
$Q_{rr}$	Reverse Recovery Charge		--	0.44	--	$\mu\text{C}$

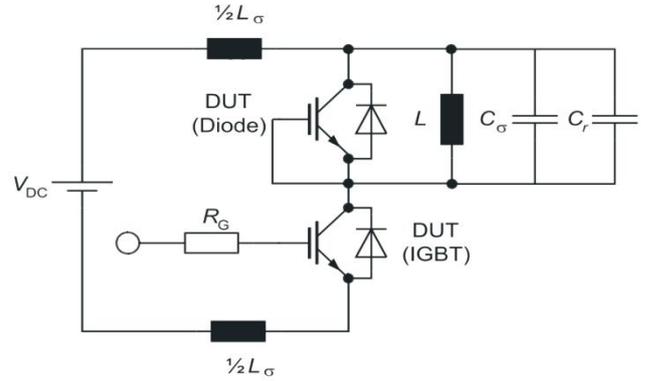
Pulse width  $t_p\leq 380\mu s, \delta\leq 2\%$

## Test Circuit

### 1) Gate Charge Test Circuit

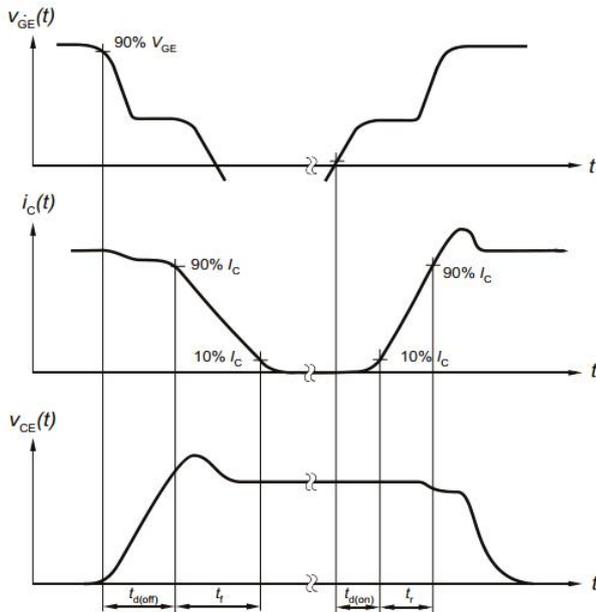


### 2) Switch Time Test Circuit

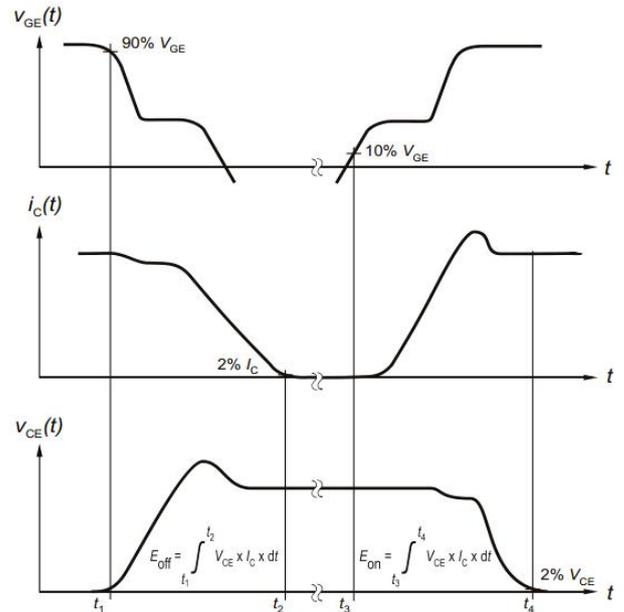


## Switching characteristics

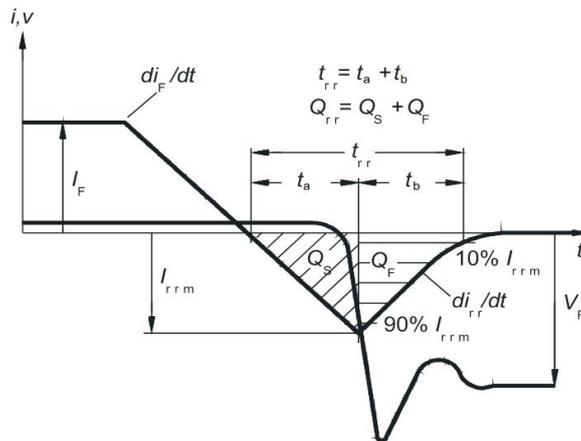
### 1) Definition of switching times



### 2) Definition of switching losses

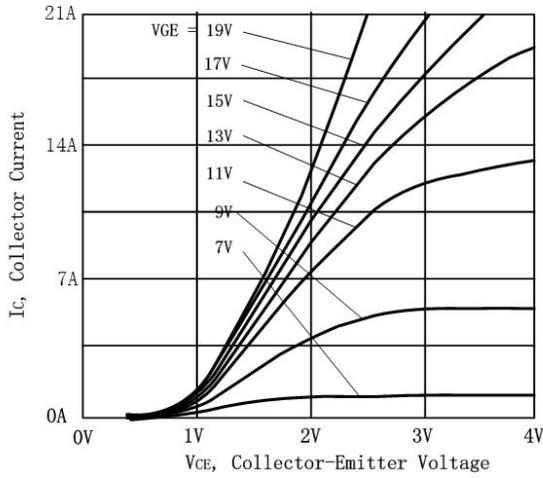


### 3) Definition of diode switching characteristics

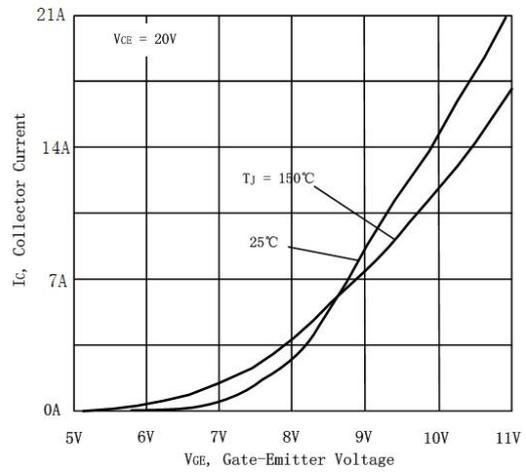


## Typical Electrical and Thermal Characteristics

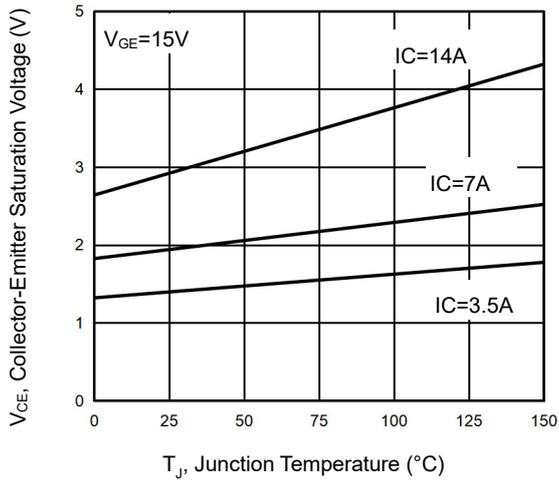
**Figure 1 Output Characteristics**



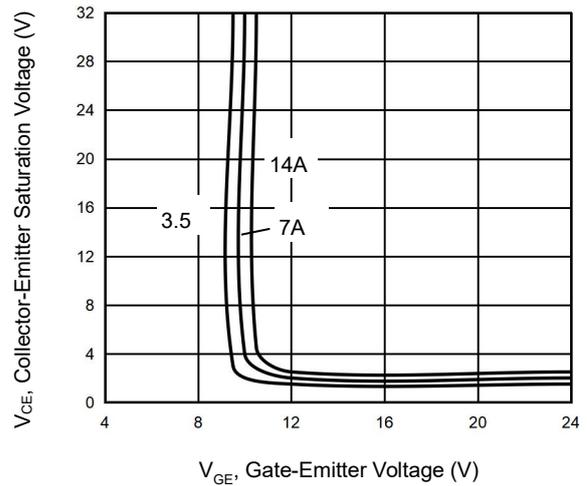
**Figure 2 Transfer Characteristics**



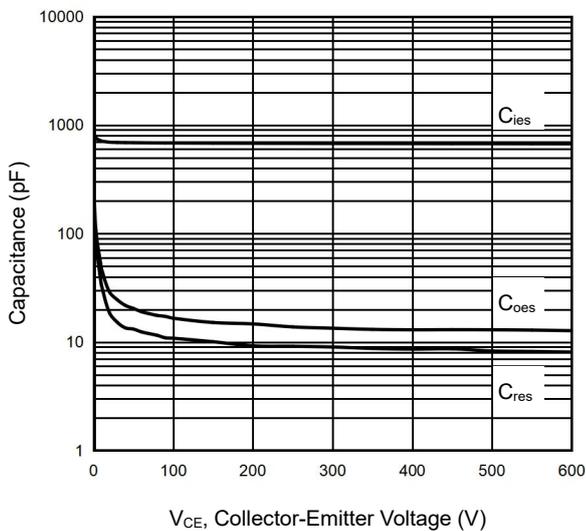
**Figure 3  $V_{CEsat}$  vs. Case Temperature**



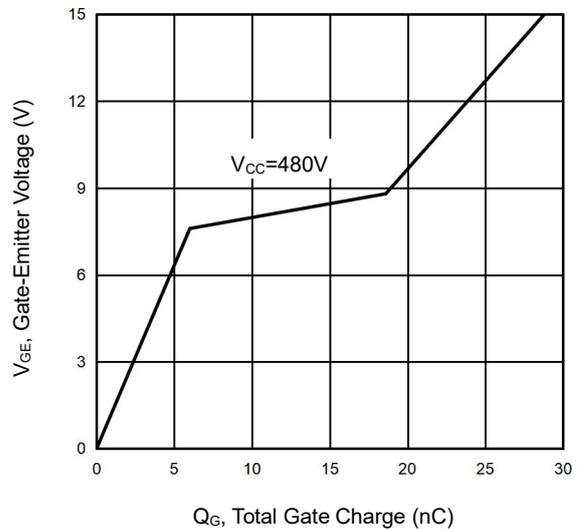
**Figure 4 Saturation Voltage vs.  $V_{GE}$**



**Figure 5 Capacitance Characteristics**

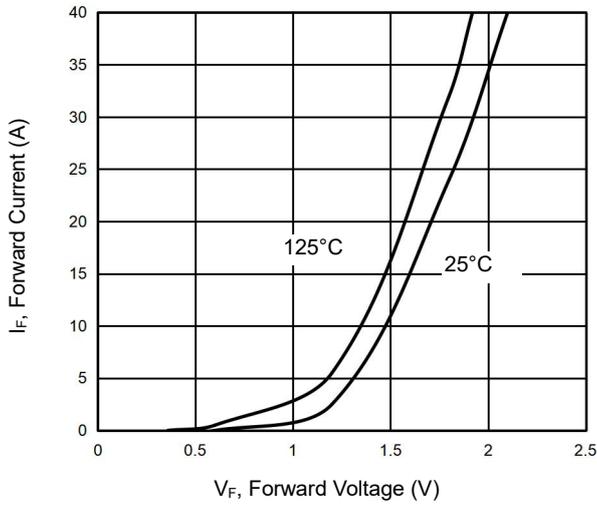


**Figure 6 Gate charge waveform**

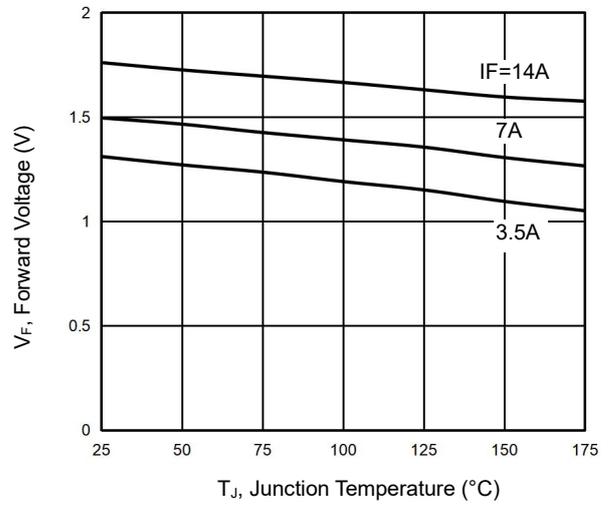


## Typical Electrical and Thermal Characteristics

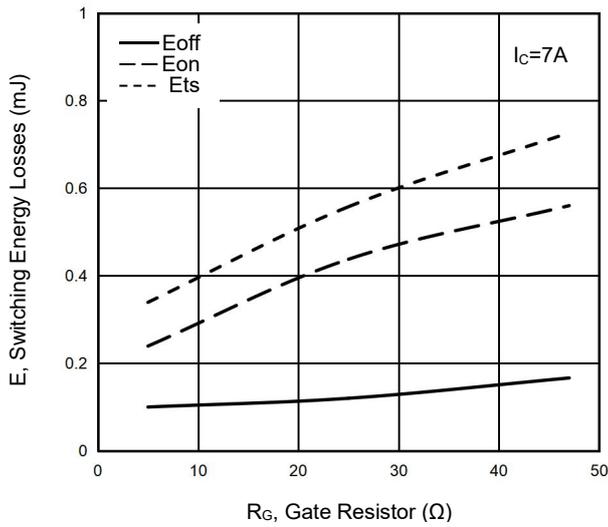
**Figure 7 Forward Characteristics**



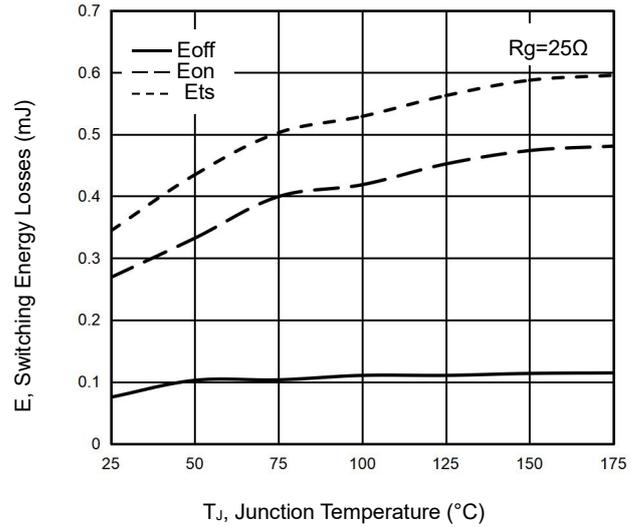
**Figure 8  $V_F$  vs. Temperature**



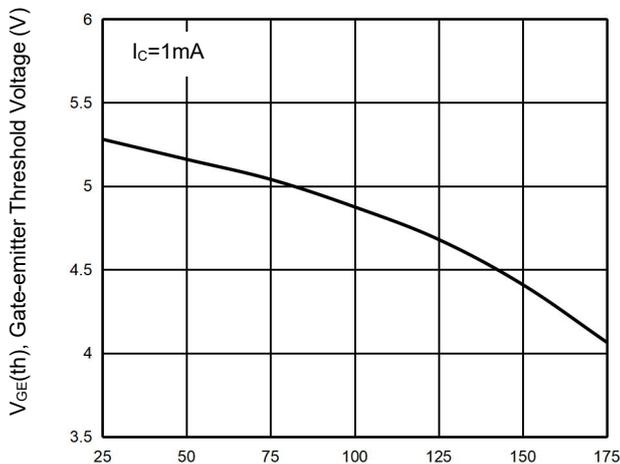
**Figure 9 Typical Switching Times as a Function of Gate Resistor**



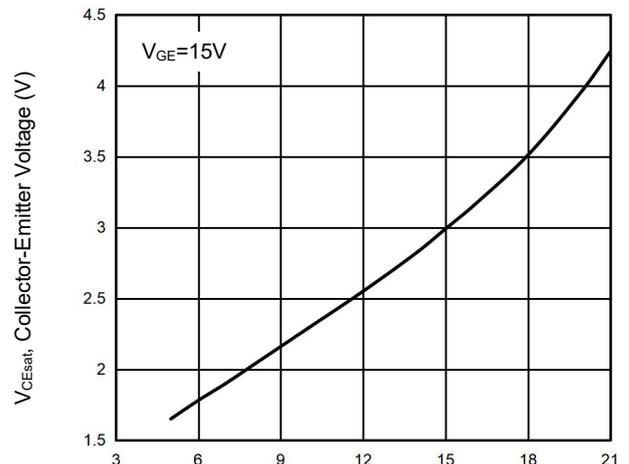
**Figure 10 Typical Switching Times as a Function of Junction Temperature**



**Figure 11 Gate-emitter Threshold Voltage as a Function of Junction Temperature**

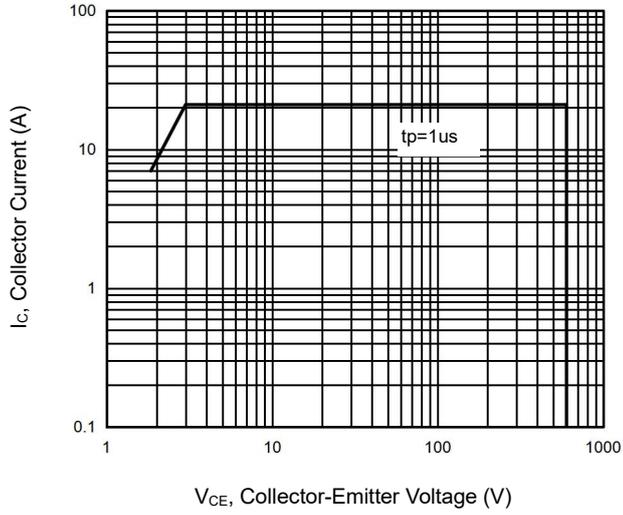


**Figure 12 Typical Collector-emitter Saturation Voltage as a function of Collector Current**

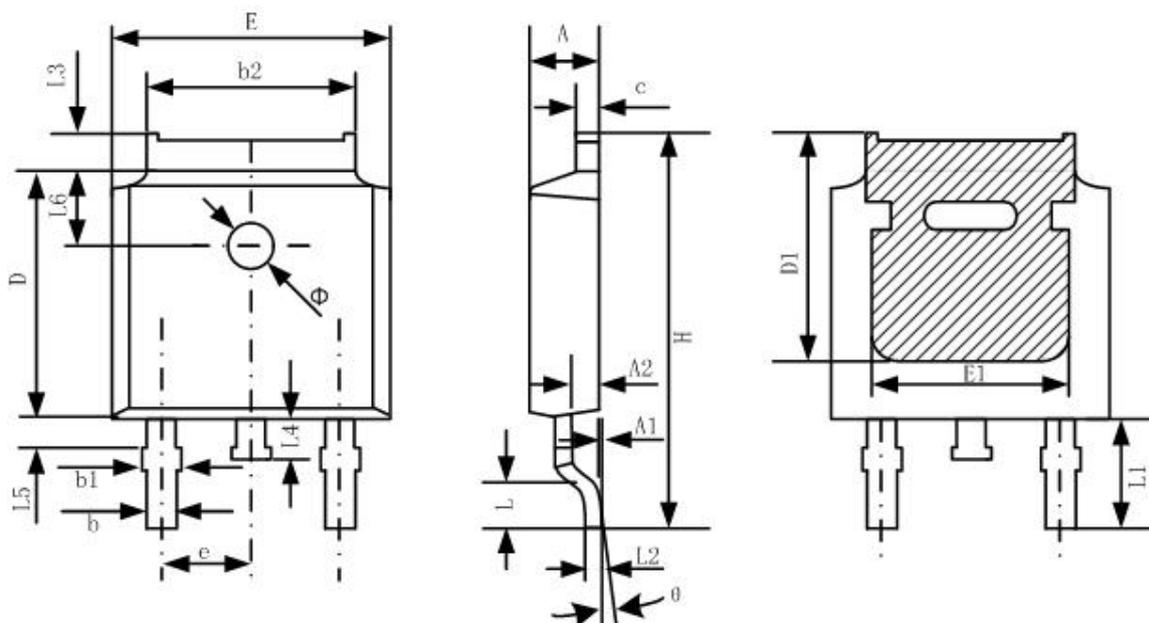


## Typical Electrical and Thermal Characteristics

Figure 13 Forward Bias Safe Operating Area



## TO-252-2 Package Information



Symbol	Dimensions In Millimeters		Dimensions In Inches	
	Min.	Max.	Min.	Max.
A	2.20	2.38	0.087	0.094
A1	0.00	0.10	0.000	0.004
A2	0.90	1.10	0.035	0.043
b	0.72	0.85	0.028	0.033
b1	0.72	0.90	0.028	0.035
b2	5.13	5.46	0.202	0.215
c	0.47	0.60	0.019	0.024
D	6.00	6.20	0.236	0.244
D1	5.25	--	0.207	--
E	6.50	6.70	0.256	0.264
E1	4.70	--	0.185	--
e	2.19	2.39	0.086	0.094
H	9.80	10.40	0.386	0.409
L	1.40	1.70	0.055	0.067
L1	2.90 REF		0.114 REF	
L2	0.508 BSC		0.020 BSC	
L3	0.90	1.25	0.035	0.049
L4	0.60	1.00	0.024	0.039
L5	0.15	0.75	0.006	0.030
L6	1.80 REF		0.071 REF	
Φ	1.20	1.40	0.047	0.055
θ	0°	8°	0°	0.31°

**Attention:**

QIAOXIN assumes no responsibility for equipment failures that result from using products at values that exceed, even momentarily, rated values (such as maximum ratings, operating condition ranges, or other parameters) listed in products specifications of any and all QIAOXIN products described or contained herein. QIAOXIN products are not designed for use in life support appliances, devices or systems where malfunction of these products can be reasonably expected to result in personal injury. Reproduction in whole or in part is prohibited without the prior written consent of the copyright owner. QIAOXIN reserves the right to make changes to information published in this document, including without limitation specifications and product descriptions, at any time and without notice. This document supersedes and replaces all information supplied prior to the publication hereof.