

Radial Lead Transient Voltage Suppressors (TVS)

KA1-380 1KA

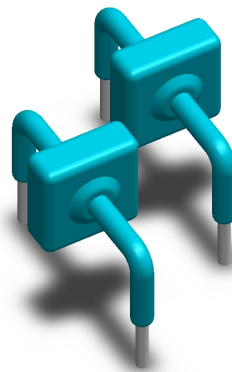
Description

The KA1-380 of high current transient suppressors have been specially designed for use in A.C. line protection and any demanding applications (AC or DC). Any voltage rise due to increased current conduction is contained to a minimum, providing the best possible protection level. They can also be connected in series and/or parallel to create very high capacity protection solutions.

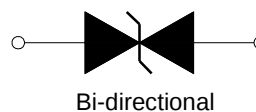
Features

- u Axial lead terminals
- u High current transient suppressor
- u Excellent Clamping Capability
- u Glass Passivated Junction
- u Bi-directional
- u Low Slope Resistance
- u Repetition Rate (duty cycle):0.01%
- u Hazardous Substances Free
- u RoHS Compliant
- u High Temperature soldering: 260°C/10 seconds at terminals
- u Epoxy Encapsulated
- u Silver plated leads
- u Solderable per MIL-STD-202 Method 208

Bi-directional



Functional Diagram



Maximum Ratings (T_A=25°C unless otherwise noted)

Parameter	Symbol	Value	Unit
Operating junction	T _J	-55 to +150	°C
Storage Temperature Range	T _{STG}	-55 to +150	°C
Current Rating ¹	I _{PP}	1	KA

Notes:

1. Rated IPP measured with 8 × 20μs pulse.

Electrical Characteristics (T_A=25°C unless otherwise noted)

Part Number	Reverse Stand-Off Voltage		Breakdown Voltage	Test Current	Current Rating	Maximum Clamping Voltage	Reverse Leakage
	VAC(V)	VDC(V)	V _{BR} (V) MIN.@I _T	I _T (mA)	I _{PP} 8/20μs (KA)	V _C (V) @I _{PP}	I _R (μA) @VDC
KA1-380	275	380	401	1	1	520	20

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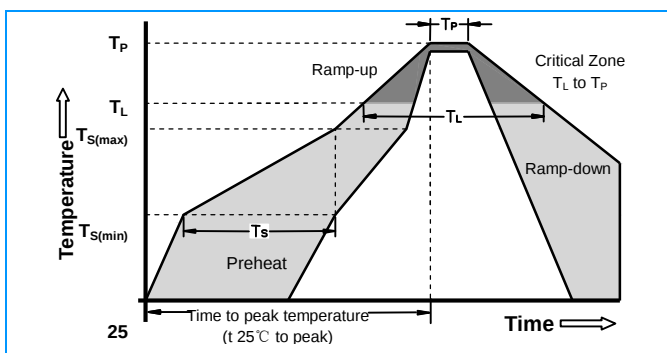
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Ratings and Characteristic Curves ($T_A=25^\circ\text{C}$ unless otherwise noted) (Continued)

Physical Specifications

Weight	Contact manufacturer
Case	Epoxy encapsulated
Terminal	Silver plated leads, solderable per MIL-STD-750, Method 2026

Soldering Parameters

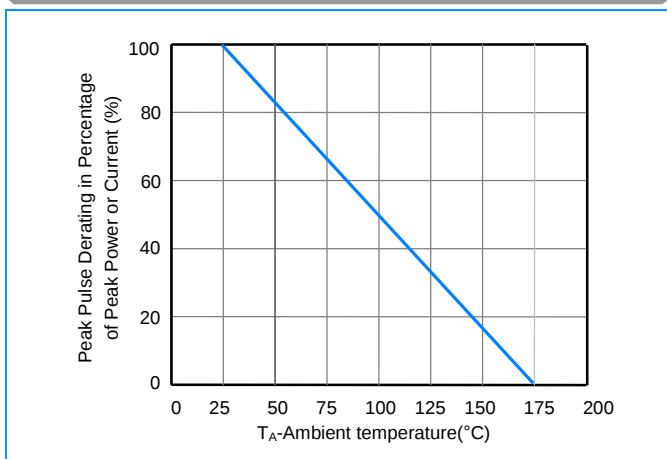


Peak Temperature :	265°C
Dipping Time :	10 seconds
Soldering :	1 time

Reflow Condition		Lead-free assembly
Pre Heat	-Temperature Min ($T_{s(min)}$)	150°C
	-Temperature Max ($T_{s(max)}$)	200°C
	- Time (min to max) (t_s)	60 -180 Seconds
Average ramp up rate (Liquidus Temp T_L to peak		3°C/second max
$T_{s(max)}$ to T_L - Ramp-up Rate		3°C/second max
Reflow	- Temperature (T_L) (Liquidus)	217°C
	- Time (min to max) (t_s)	60 -150 Seconds
Peak Temperature (T_P)		260 +0/-5°C
Time within 5°C of actual peak Temperature (t_p)		20 -40 Seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature (T_P)		8 minutes Max
Do not exceed		280°C

Ratings and Characteristic Curves ($T_A=25^\circ\text{C}$ unless otherwise noted)

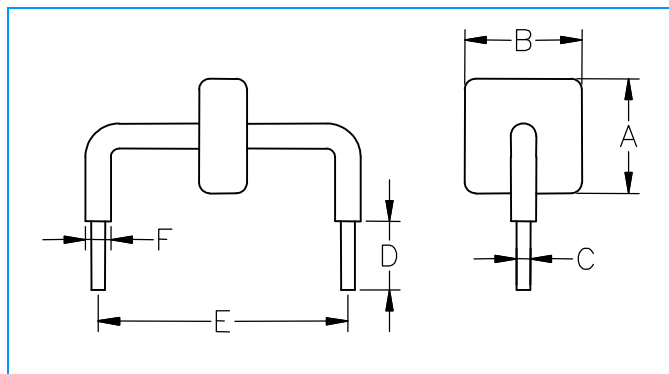
Pulse Derating Curve



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Dimensions



Dimensions	Inches	Millimeters
A	max 0.48	max 12
B	max 0.48	max 12
C	$\Phi 0.051 \pm 0.002$	$\Phi 1.27 \pm 0.05$
D	0.236 ± 0.040	6.0 ± 1.0
E	0.950 ± 0.04	24.15 ± 1
F	0.940 ± 0.024	2.4 ± 0.6

Part Numbering

